

Keep Washington safe and working

Ergonomics Intervention Cost-Benefit Calculator

Cost justifying an ergonomics project pre-intervention Rick Goggins, CPE



Division of Occupational Safety and Health

🔪 www.Lni.wa.gov/Safety



Outline

- The business case for ergonomics
- Using case studies to create a costbenefit model
- A quick guide to the Washington State cost-benefit calculator
- Other (very similar) cost-benefit models

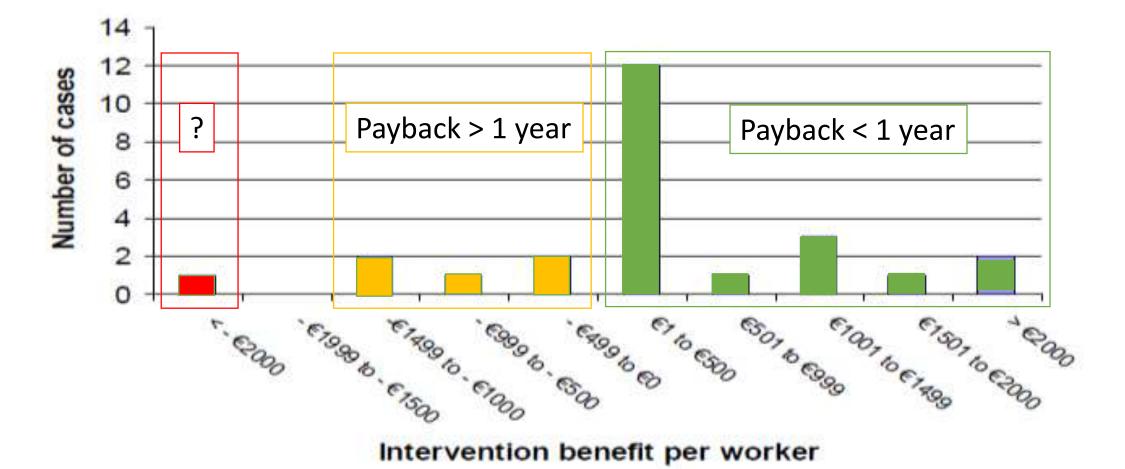
Tompa, et al. (2007): Systematic review of OHS interventions with economic evaluations

Evidence of cost-effectiveness

Strong evidence	Moderate evidence	Insufficient evidence
Manufacturing and Warehousing (9 studies)	Offices (8 studies) Healthcare (11 studies) Transportation (3 studies)	All other industry sectors

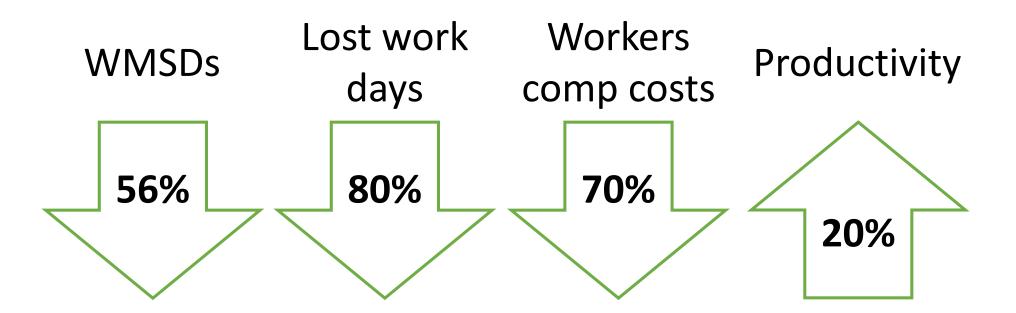
Verbeek, et al. (2009): Systematic review of occupational safety and health business cases

Median net value of benefits in first year = €214 (\$238) per worker

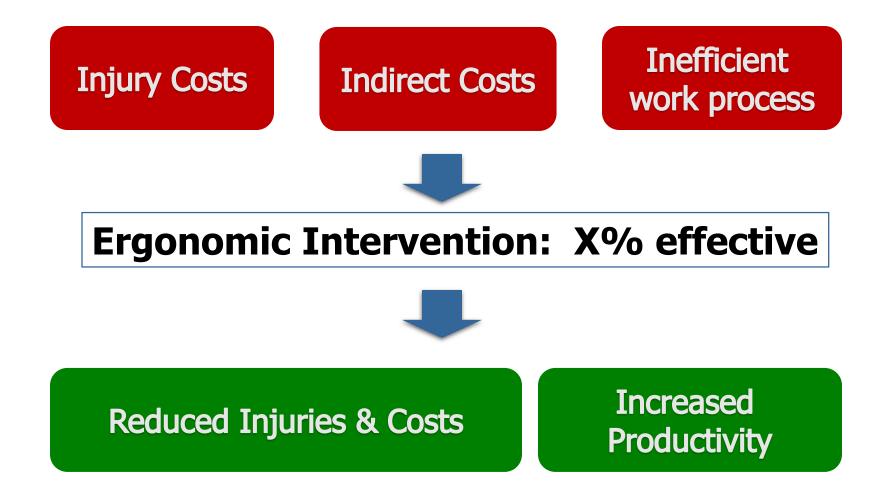


Goggins, R., et al.(2008). Estimating the effectiveness of ergonomics interventions through case studies: implications for predictive cost-benefit analysis

Median benefits of ergonomics:



Most payback periods less than one year



How effective were different types of interventions?



Exposure

Level

Changing the job to remove all or most of the danger is 60-100% Effective.

Examples

- Automate hazardous part of job
- Mechanize lifting (hoist, vacuum lift, patient lift)

Reducing the exposure somewhat is 40-60% Effective.

Examples

- Reduce weight of items handled
- Lower vibration tools



Behavior

Decreasing the amount of time spent doing the task is 20-40% Effective.

Examples

- Rotation to tasks without the hazard
- Process redesign to reduce duration of hazardous task

Relying on people's actions alone is only 10-20% Effective.

Examples

- Lifting techniques training
- Team lifting (get help if it seems too heavy)

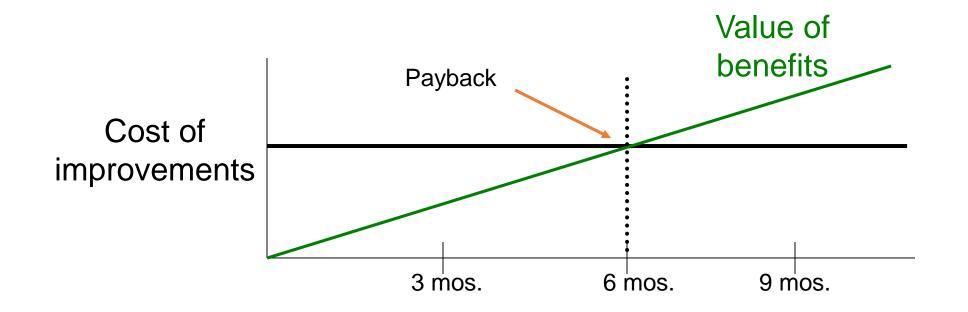
Benefit values chosen for calculator

Solution Effectiveness Estim	ates
Type of Solution	Reduction in Claims
Eliminates exposure	70%
Reduces level of exposure	40%
Reduces time of exposure	15%
Relies on behavior	10%

Productivity Improvement Estimate	es
Level of Increase	Percent Increase
High – speeds up process	10%
Medium – reduces wasted motion	5%
Low – improves comfort/fatigue	2.5%

Calculator Output: Payback Period

Time required for accrued benefits to equal cost of initial investment



How to Use the Calculator



https://www.pshfes.org/cost-calculator

Case Study: Pallet Wrapping



Thanks to Jeff Tiedeman, CSP, CIE, ARM, State Compensation Insurance Fund of California

Current state

- 2 workers wrap pallets
- Pay rate: \$30/hr.
- ~13,000 pallets/yr. @ 3.5 minutes per pallet
- Injuries over the past 3 years:
 - Last year: 1 back strain
 - The year before: None
 - The year before that: 1 shoulder strain



Proposed solution

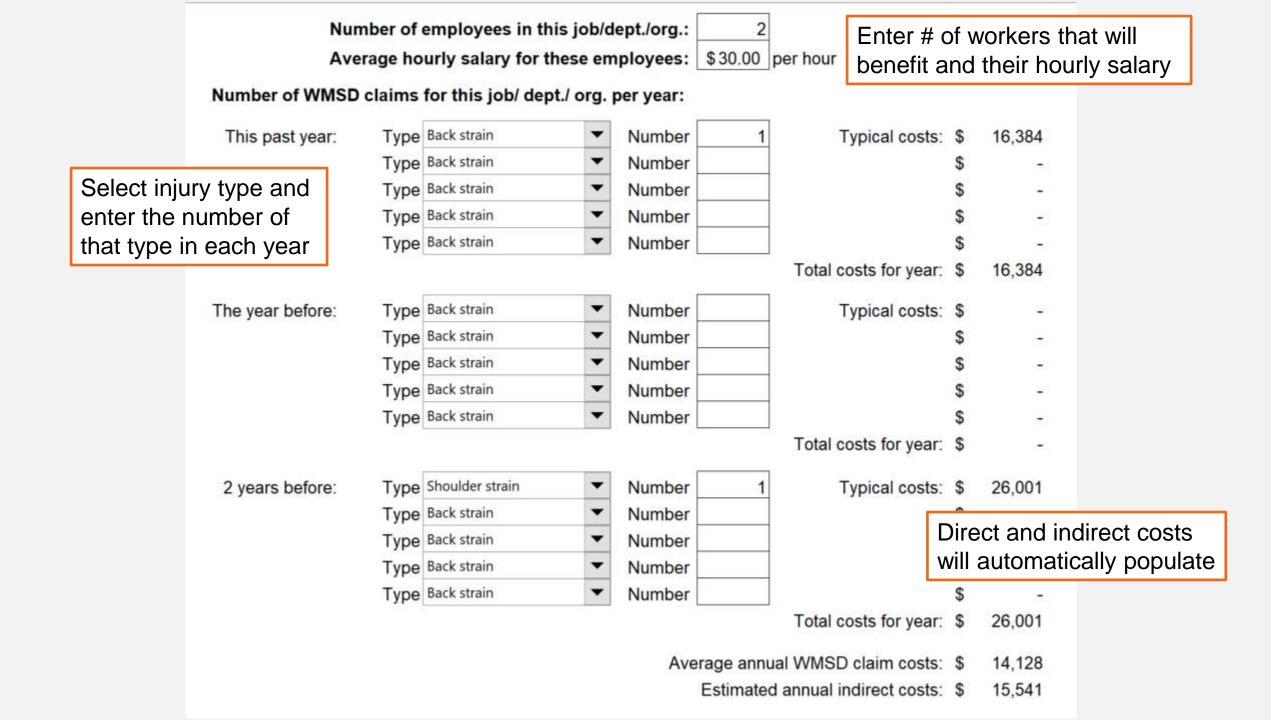
- Semi-automatic pallet wrapper
- Costs:
 - Purchase \$11,000
 - Pre-stretch module \$2,000
 - Shipping and installation \$3,000
 - Training \$120
 - Energy use and maintenance \$2,000 annually
- Benefits:
 - Eliminates most of the risk
 - Time to wrap each pallet drops from 3.5 minutes to 1 minute
 - Pre-stretch module saves \$6,000 per year in stretch wrap costs



Alternate solution

- Stretch wrap dispenser
- Cost: \$600 each, delivered
- No installation, minimal training costs





Add costs for up to 3 options

	Option 1:	Semi au	itomatic
r	Purchase cost:	\$	13,000
ns	Engineering cost:	\$	3,000
	Training cost:	\$	120
	Recurring costs:	\$	2,000
Ot	ther costs of change:		
Tota	al cost of intervention:	\$	18,120

Effectiveness of solution:

- · Eliminates exposure to hazard
- C Reduces level of exposure
- C Reduces time of exposure
- C Relies on employee behavior
- C No reduction in injuries expected

Productivity Improvements:

- High speeds up entire process
- Medium reduces wasted motion
- C Low improves comfort/reduces fatigue
- C No productivity gains expected



Option 2:	Dispens	ser
Purchase cost:	\$	600
Engineering cost:		
Training cost:	\$	25
Recurring costs:		
Other costs of change:		
Total cost of intervention:	S	625

C Eliminates exposure to hazard

Reduces level of exposure

Select the appropriate effectiveness category

High - speeds up entire process
Medium - reduces wasted motion
Low - improves comfort/reduces fatigue
No productivity gains expected



Option 3:	Do nothing
Purchase cost:	
Engineering cost:	
Training cost:	
Recurring costs:	
Other costs of change:	
Total cost of intervention:	\$ -

C Eliminates exposure to hazard

- Reduces level of exposure
- C Reduces time of exposure
- C Relies on employee behavior
- · No reduction in injuries expected
- High speeds up entire process
- C Medium reduces wasted motion
- C Low improves comfort/reduces fatigue
- No productivity gains expected



Estimate the impact on productivity

Benefits from reduced claims costs and increased productivity are automatically calculated

Estimated benefits for solution options

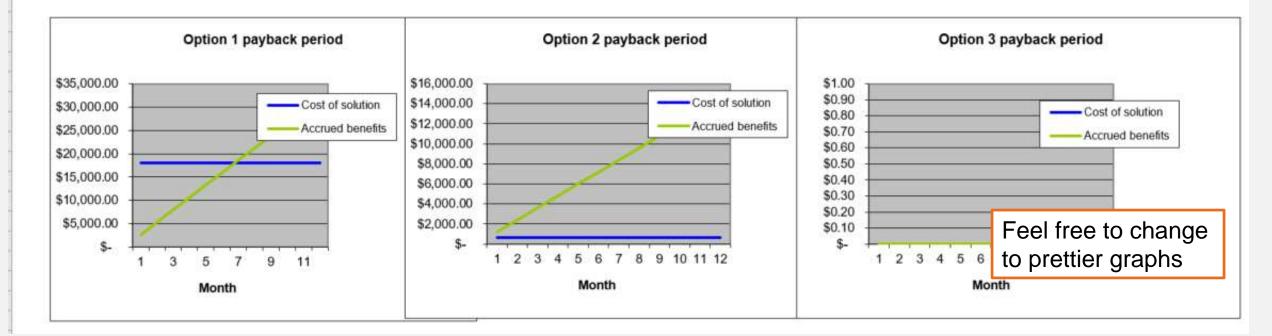
Option 1 Semi automatic	2	Option 2 Dispenser		Option 3 Do nothing	
Reduction in claims:	70%	Reduction in claims:	40%	Reduction in claims:	0%
Reduction in workers' comp costs: \$	9,890	Reduction in workers' comp costs:	\$ 5,651	Reduction in workers' comp costs:	\$ 12
Reduction in indirect costs: \$	10,879	Reduction in indirect costs:	\$ 6,216	Reduction in indirect costs:	\$ -
Increase in productivity:	5.0%	Increase in productivity:	2.5%	Increase in productivity:	0.0%
Productivity value: \$	5,100	Productivity value:	\$ 2,550	Productivity value:	\$ -
Other estimated savings: \$	6,000	Other estimated savings:		Other estimated savings:	
Total estimated annual savings: \$	31,869	Total estimated annual savings:	\$ 14,418	Total estimated annual savings:	\$ -
Total estimated savings over 3 years:	95,606	Total estimated savings over 3 years:	\$ 43,253	Total estimated savings over 3 years:	\$ -
Total estimated savings over 5 years. \$	159,344	Total estimated savings over 5 years:	\$ 72,089	Total estimated savings over 5 years:	\$ 12

Estimated savings are added up for 5 years, assuming the solution lasts that long

Savings in stretch wrap costs added here

Payback Period

	Option 1	Semi automatic	Optio	on 2	Dispenser	Opt	ion 3	Do nothing	
Total first-year cost of control:	\$ 18,120		\$	625		\$		3 4 3	
Annualy recurring costs:	\$ 2,000		\$	2		\$		120	
Estimated annual benefits:	\$ 31,869		\$	14,418		\$			
Estimated payback period:	0.57	years		0.04	years		-	ack periods natically cal	
Estimated net benefits after one year:	\$ 13,749		\$	13,793		\$		-	
Estimated net benefits after 3 years:	\$ 73,486		\$	42,628		\$		-	
Estimated net benefits after 5 years:	\$ 133,224]	\$	71,464		\$		8 1	



Other Ergonomics CBA Models

Division of Occupational Safety and Health

Ohio Calculator

	Pre-Intervention Ev	valuation and Estimatin	g			
Business	Overview		ites relating to ty rect cost are kno		of injuries Il be more accurate	
Number of employees	in area of interest:	Types	Quantity	Direct Cost	Indirect cost Low	Indirect cost High
Average hourly w	age of employees:	None	0	\$ -	\$ -	s -
	5. S	None	· 0	\$ -	\$ -	s -
Direct cost of injuries over the last year for	or area of Interest: \$ -	None	0	\$ -	\$ -	\$ -
IOTE: If unknown, leave as 0 and select from es	timates, reference help table for direct cost	None	0	\$ -	\$ -	\$ -
		None	0	\$ -	\$ -	\$ -
Size of business in terms of employees and sale	<u>s:</u>	None	0	\$ -	\$ -	\$ -
		None	0	\$ -	\$ -	\$ -
Indirect cost incurred from injuries	over the past year: \$ -	None	0	\$ -	\$ -	\$ -
NOTE: If unsure, leave as 0 and use estimates be	low, reference help table for indirect cost	None	0	\$ -	\$ -	\$ -
		None	0	\$ -	\$ -	\$ -
Estimation of indirect cost based off company si	<u>te:</u> S - to S -	None	0	ş -	\$ -	s -
	10 - Mi	None	0	\$ -	\$ -	\$ -
Process	Overview	None	0	\$ -	\$ -	ş -
		None	0	\$ -	\$ -	s -
Average planned hours per shift:	Number of shifts per day:	None	0	\$ -	\$ -	\$ -
		None	0	\$ -	\$ -	\$ -
Average current cycle time(mins):	Average productivity rate :	None	0	\$ -	\$ -	\$ -
	-or-	None	0	\$ -	S -	s -
Total overtime hours needed per day:	Average throughput:	Tota	Estimated Cost	S -	s -	s -
Number of accidents in department: 0	Sales per day;		ated with the Int	SA 115	Star Second 11	
Product demand per day:	Profit from Sales:					
		Cost of supplies/material invol-	ved:	Any o	other one time cost:	[
Yield Rate:	Dverview Internal Failure Cost:	Cost of labor for all invol-	ved:] <u>Annu</u>	al reoccurring costs:	
Rework Rate:	External Failure Cost:	Cost of training for the intervent	ion:	Current rating	of worker morale:	[
Scrap Rate:	Number of Customer Complaints	Current employee turnover rate	(%):	Cost to hire a	nd train employee:	



https://www.ohio.edu/engineering/safety-training

Ontario Cost Benefit Calculator

	Select Your Time Period for Injury Cos	: Dur	ing Pandemic (2020	0-2022)
	Select Your Industry Sectors		tion equipment and	furniture manufacturing
	Number of employees in this job/dept/org.		10	10000000000000000000000000000000000000
	Average hourly salary for these employees	:	\$20.00	
Number	of MSD claims for this job/ dept./ org. per year:			
Year	Type of Injury:	Number of Injuries:	Typical costs:	Total costs for year:
	Back (including spine, spinal cord, neck)	5	\$ 22,636	
	Lower extremities	5	\$ 35,961	
This past year:	Trunk (excluding back)	5	\$ 49,278	\$ 200,463
	Upper extremities	5	\$ 46,355	
	Other	5	\$ 46,234	
	Construction of the second	1. No. 1	100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100	
	Back (including spine, spinal cord, neck)	5	\$ 22,636	
	Back (including spine, spinal cord, neck) Lower extremities	5	\$ 22,636 \$ 35,961	-
The year before:			7777777	
The year before:	Lower extremities	5	\$ 35,961	\$ 200,463
The year before:	Lower extremities Trunk (excluding back)	5	\$ 35,961 \$ 49,278	\$ 200,463
The year before:	Lower extremities Trunk (excluding back) Upper extremities	5 5 5	\$ 35,961 \$ 49,278 \$ 46,355	\$ 200,463
The year before:	Lower extremities Trunk (excluding back) Upper extremities	5 5 5	\$ 35,961 \$ 49,278 \$ 46,355	\$ 200,463
The year before:	Lower extremities Trunk (excluding back) Upper extremities Other	5 5 5 5	\$ 35,961 \$ 49,278 \$ 46,355 \$ 46,234	\$ 200,463
The year before:	Lower extremities Trunk (excluding back) Upper extremities Other Back (including spine, spinal cord, neck)	5 5 5 5	\$ 35,961 \$ 49,278 \$ 46,355 \$ 46,234 \$ 22,636	\$ 200,463
	Lower extremities Trunk (excluding back) Upper extremities Other Back (including spine, spinal cord, neck) Lower extremities	5 5 5 5 5	\$ 35,961 \$ 49,278 \$ 46,355 \$ 46,234 \$ 22,636 \$ 35,961	\$ 200,463 \$ 200,463



https://www.msdprevention.com/resource-library/ontarioergonomics-intervention-cost-benefit-calculator

Questions?

Rick.Goggins@Lni.wa.gov