Using Ventilation and Filtration to Help Fight SARS-Cov-2

Presented by Jim Rosenthal

Chief Executive Officer, Tex-Air Filters

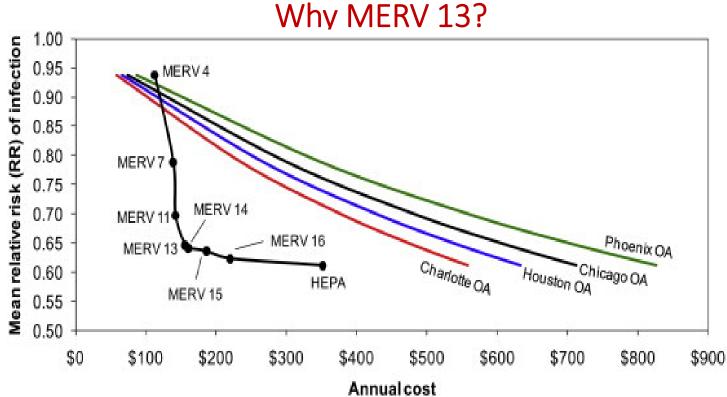
(Certified Air Filter Specialist (CAFS), Past President of the National Air Filtration Association, Voting Member of the ASHRAE 52.2 Committee on Air Filter Testing, Past President of the Asthma and Allergy Foundation of American - Texas)

Some of the things we think we know about SARS-Cov-2

- As an unattached virus, it is approximately 0.12um
- Since it is a virus, it needs a host. Target particles of concern are in the 0.5-3um range.
- These particles can stay airborne for hours
- What they lack in size, they make up for in numbers
- Human activities like breathing, talking, laughing, singing and, of course, coughing and sneezing create SARS-Cov-2 laden particles

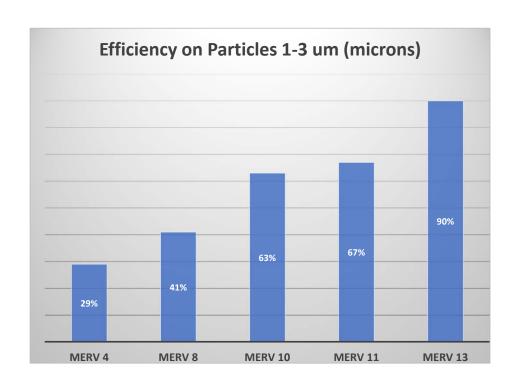
Current Recommendations For COVID-19

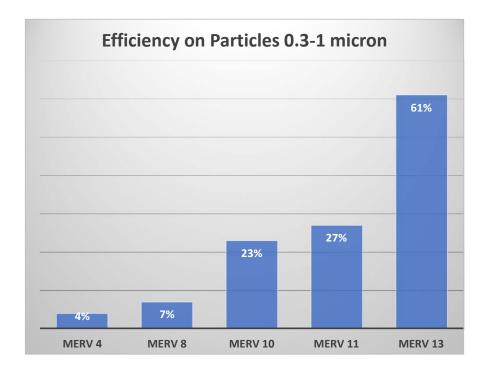
- Confirm systems provide at least the minimum outdoor air ventilation
- MERV 13 filters or higher for recirculated air
- The goal is 6 ACH
- If less, use air cleaners to supplement HVAC systems



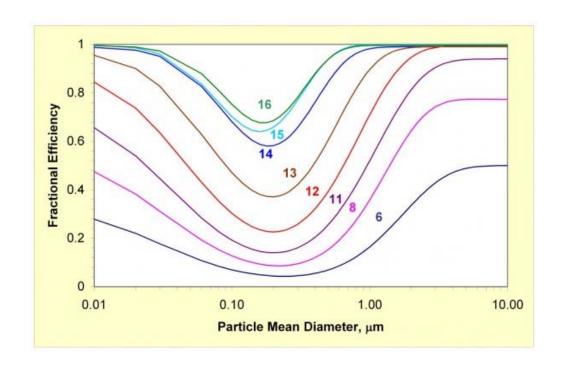
"HVAC Filtration for controlling infectious airborne disease transmission in indoor environments: Predicting risk reductions and operational costs" by Parham Azimi and Brent Stephens *Build Environ* – 2013 Dec. 70: 150-160

ASHRAE Recommendation – MERV 13 (or the highest possible with HVAC systems)





Air Filters are More Efficient on Larger and Smaller Particles



Factors to Consider in Schools Going to MERV 13 Filters

- Availability Huge problem in 2020. Manufacturers have responded to increase supply.
- Cost More expensive. But prices of MERV 13 stable. "True cost" filters vs. risk. Low relative cost.
- Compatibility with equipment Concerns about increased resistance taxing older HVAC systems
 - MERV 10 0.20" wg MERV 11 0.26" wg MERV 13 0.27" wg
 - Get dirty faster (that's a good thing)
 - Some school districts have gone to MERV 11
 - Currently either/or all schools have some units that could use MERV 13

Distribute. . . Dilute. . . Remove

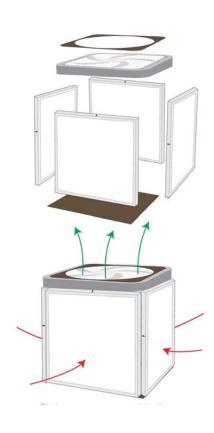
"In most systems, recirculation hasn't appeared to be a big problem because of a combination of the infectivity of the original strains of SARS-CoV-2, dilution in a much larger volume, and removal by filters. Normal office outdoor air + MERV 13 is similar in effect to 100% outside air." Dr. Bill Bahnfleth – Chair ASHRAE Epidemic Task Force

Factors to Consider for Filter Effectiveness

- Filtration
- •Fit
- •Flow

The Corsi/Rosenthal Box A low cost, DIY, easy-to-assemble and effective air cleaner





Advantages of the Corsi/Rosenthal Box Air Cleaner

- Supplies easy to find 4 or 5 MERV 13 filters, a box fan and tape
- Inexpensive less than \$100
- Simple construction If you can seal a box, you can make a CR box air cleaner
- Powerful 580 fpm at 24" from the fan
- Efficient 0.3 um 58%, 0.5 um 66%, 1 um 81%, 2.5 um 94%, 5 um 95%, 10 um 95%
- Safe UL has studied and found within all limits for safety
- Quiet 51 decibels at 6 feet

Scalable



Battle of the Air Cleaners Contestant #1 – IQ Air HEPA Air Purifier



Battle of the Air Cleaners Contestant #2 – "Corsi" Box with MERV 11 Filters



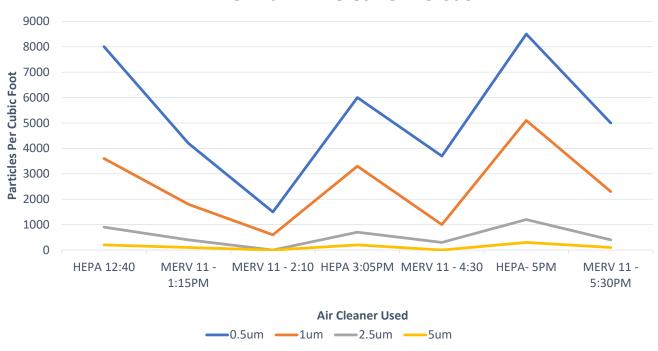
E1 - (0.3-1um) - 27%

E2 - (1-3um) - 67%

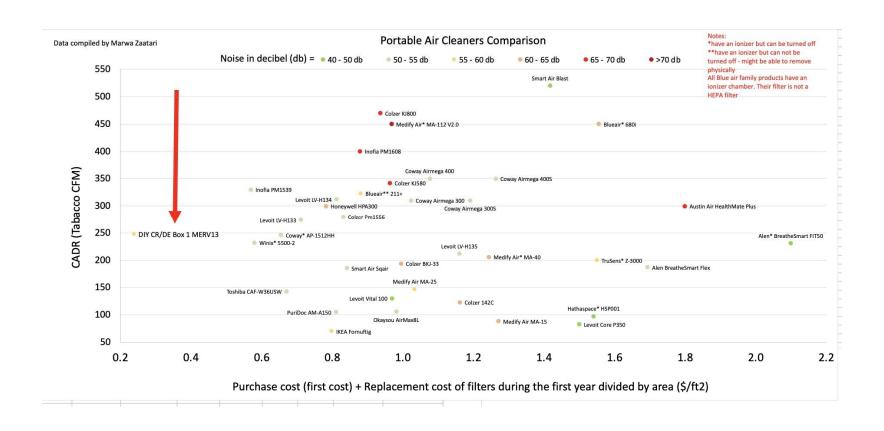
E3 - (3-10um) - 85%

It's the airflow!

MERV 11 Box Fan Air Cleaner versus HEPA



Portable Air Cleaner Comparison



University of California – Davis Tested the Corsi/Rosenthal DIY Box

Table 1 - DIY box fan filter test results. Best value highlighted in green.

Fan	Fan Intake	Speed	Power (W)	Airflow (CFM)	CADR	Noise (dB)	Face Velocity (fpm)	Energy Efficiency (CADR/ Watt)	Cost (\$)	Cost (\$) per unit of CADR
Lasko (A) + Shroud	4 Filter	1	70	306	165	53	34	2.19	\$74.48	\$0.24
Lasko (A) + Shroud	4 Filter	2	88	407	220	58	45	2.31	\$74.48	\$0.18
Lasko (A) + Shroud	4 Filter	3	102	443	239	61	49	2.17	\$74.48	\$0.17
Lasko (A) + Shroud	1 Filter	1	70	85	46	53	38	0.61	\$41.12	\$0.48
Lasko (A) + Shroud	1 Filter	2	89	120	65	58	53	0.67	\$41.12	\$0.34
Lasko (A) + Shroud	1 Filter	3	102	142	77	61	63	0.70	\$41.12	\$0.29
Lasko (B) + Shroud	4 Filter	1	71	301	163	52	33	2.12	\$104.48	\$0.35
Lasko (B) + Shroud	4 Filter	2	90	422	228	57	47	2.34	\$104.48	\$0.25
Lasko (B) + Shroud	4 Filter	3	103	500	270	60	56	2.43	\$104.48	\$0.21
Lasko (B) + Shroud	1 Filter	1	71	91	49	52	40	0.64	\$69.12	\$0.76
Lasko (B) + Shroud	1 Filter	2	89	135	73	57	60	0.76	\$69.12	\$0.51
Lasko (B) + Shroud	1 Filter	3	103	154	83	60	68	0.75	\$69.12	\$0.45

¹ Considerations for Use and Selection of Portable Air Cleaners for Classrooms: bit.ly/pacClassrooms

² ENERGY STAR* Program Requirements for Room Air Cleaners: bit.ly/energystarRequirements

UC Davis Developed and Presented a Two Day IAQ Class for Junior High Students: Concluded with Students Building 30 CR Boxes for Their School (9/20/2021)



Illinois Institute of Technology Built Environment Research Group

- We tested a version of a Corsi-Rosenthal box with MERV 13 filters: https://built-envi.com/wp-content/uploads/IIT-CADR-Testing-C-R-Box-September-2021.pdf...
- CADR intuitively increased with particle size:

166 CFM for 0.09-1 μm

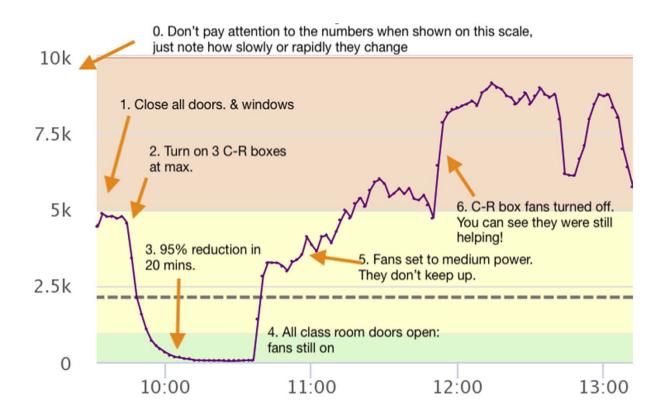
321 CFM for 0.5-3 μm

464 CFM for 5-11 μm

More Examples of Corsi/Rosenthal DIY Box Fan Filters



Dr. Josh Apte (UC Berkeley) - "Every air quality researcher I know has played around with these because they are so satisfying and simple and fun, and they work."



"140 Corsi/Rosenthal (Elfstrom) Box Materials Being Unloaded at 6th Grade Partner Classrooms" – UC Berkeley





"We made 30 Corsi/Rosenthal boxes for school today. This is round one. We need more for the band and vocal choir rooms."

